



Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	~
without burrs acc. WN 11310	X
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	~
oil-free / free of grease	X
oiled	~
oiling permissible	~
alternatively identify condition at time of delivery with an X	

First angle projection	02	Hole added	T130932										
General tolerance (GT) in mm	Index	alteration	Change no	Fit	Toler.								
Size range	PPAP-Level 1 / WN 50020	Material: S235JR			Weight: in kg								
<table border="1"> <tr> <td>≤ 30</td> <td>> 30 ≤ 120</td> <td>> 120 ≤ 400</td> <td>> 400 ≤ 1000</td> </tr> <tr> <td>1</td> <td>2</td> <td>3</td> <td>4</td> </tr> </table>	≤ 30	> 30 ≤ 120	> 120 ≤ 400	> 400 ≤ 1000	1	2	3	4	Inspection dim. ()	Blank no:			0.4
≤ 30	> 30 ≤ 120	> 120 ≤ 400	> 400 ≤ 1000										
1	2	3	4										
GT coarse	Date	Name	Title:										
L 1 2 2 3 4	16.10.2019	G.Sellirk	plate										
1 2 4 6	17.10.2019	K.Prosser	Spacer Pressing										
Lengths (L) and angle (∠) = ±GT	Auth'd	C.Greenman	Prod.										
	M.check.	L.Hrabal	Scale										
			1:1										
			1:2										
			Sheet:										
			1										
			of:										
			1										
Languages:	Confidential document	Drawing number											
EN	Refer to protection notice ISO 16016	14015811944											
		Repl.	Orig.										

Released

1600095/D2D/001/02 a3

14015811944V02ENG001